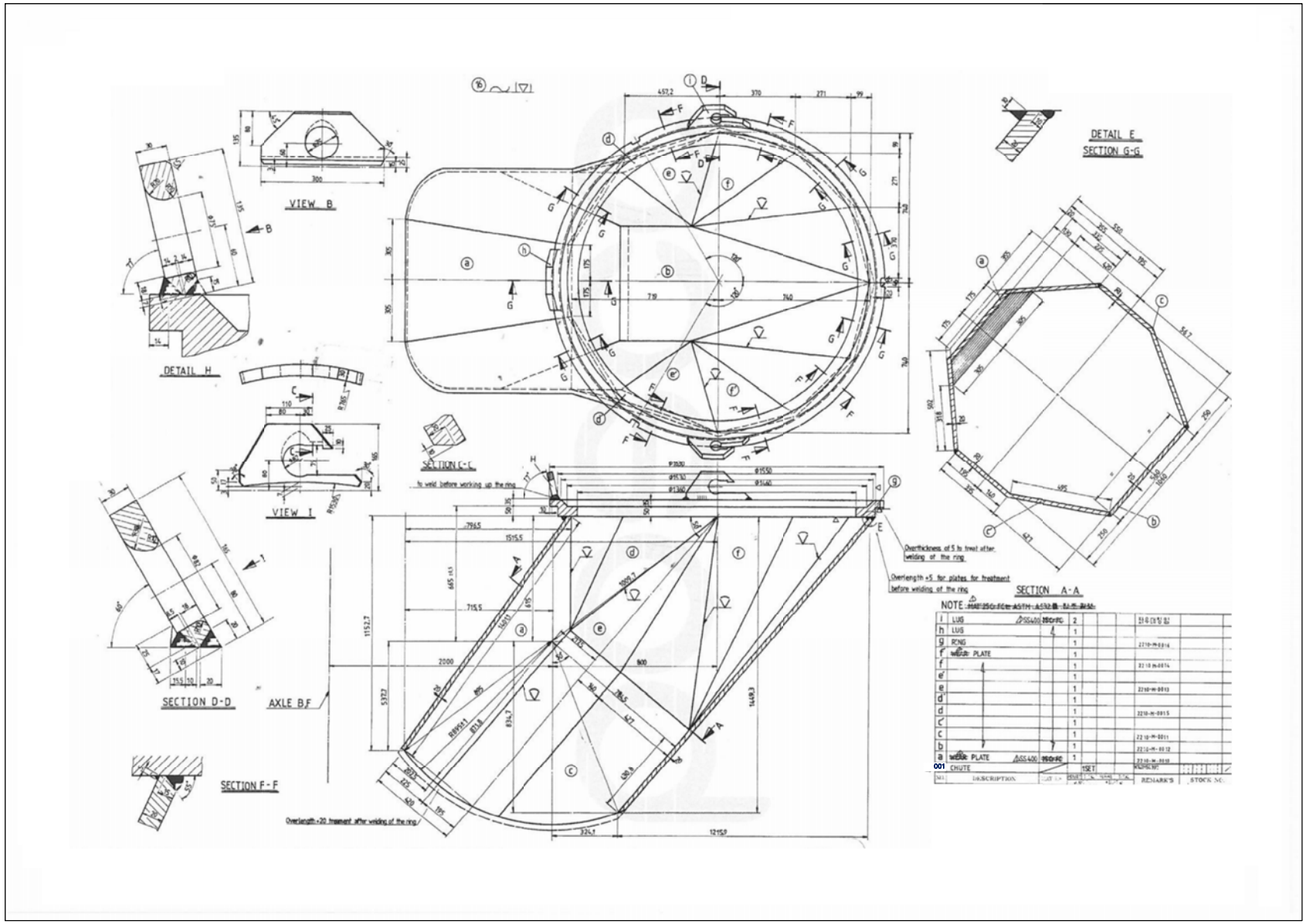
지시의 용접치수	지시의 모서리부분	지시의 일반치수 허용차 (KSB ISO 2768-1)									표면 거칠기 (KSB 0161 , 0507 , 0617)												
	지시의 일반 모서리 제거 C = 0.3~0.8 R = 0.3~0.8	굽힘 가공부	구 분	0.5 ~ 6	6 ~ 30	30 ~ 120	120 ~ 400	400 ~ 1000	1000 ~ 2000	2000 ~ 4000	Ra	✓	▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽
			중간급	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	Rmax		0.4S	0.8S	1.6S	3.2S	6.3S	12.5S	25S	50S	100S		
											다듬질	～	▽▽▽▽		▽▽▽			▽▽		▽			



NO.	DATE	REVISION & DESCRIPTION	DRAWN	CHECKED	REVIEWED	APPROVED
5						
4						
3						
2						
1	24.11.20	FOR REFERENCE	S.C.PARK	–	O.R.SONG	K.S.SONG

FINE (주)파인 FINE INC

TITLE: 2구역 (G2R2) 노정 PLANT FACILITY

HOPPER SYSTEM
GAS SEAL HOPPER
ASSEMBLY OF OCTAGONAL CHUTE

FINE INC.	DRAWN	CHECKED	REVIEWED	APPROVED
	S.C.PARK	–	O.R.SONG	K.S.SONG
	24.11.20	–	24.11.20	24.11.20

SCALE	1/6
PROJECTION	
SIZE	A1
DIMENSION	mm
REF. DWG. NO.	
ITEM MODEL NO.	FSP-FT-PC01-001
MAKER DWG. NO.	214-M32-B3510 0
DWG. NO.	-